

Date: Monday, 9/15/2008 1:05:40 PM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: LABEL		
Job Number	: 42011			Part Number	: D2258300		
Estimate Number	: 11891			Drawing Number	: D2258 REV B1		
P.O. Number	:			Project Number	: N/A		
This Issue	: 9/15/2008	S.O. No.	:	Drawing Revision	: B1		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: PURCHASED PARTS	Due Date	: 9/22/2008	Qty:	10
Previous Run	: 37538			Um:	Each		
Written By				Comment	: Est:A 02.01.29 New Issue EC		
Checked & Approved By							

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <u>7164</u> Make per Dwg D2258I ndicate 300 for lbs and 136 for kgs on uncontrolled copy of Dwg for vendor Manufacture from 3M scotchcal 7725- Material release note required	
2.0	D2258300P	Placard	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Placard	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached	
4.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST23</u>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: LABEL

Job Number: 42011

Part Number: D2258300

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/09/23 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-09-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN B. WILLIAMS	DRAWN BY K. HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>KA</i>	DRAWING NO. D2258	REV. B SHEET 1 OF 1
DATE 95.11.29		TITLE UTILITY BASKET PLACKARD	SCALE 1:1

RELEASED
(19.10.12 RG)

A	94.07.28	ADVISORY
B	95.4.24	ADVISORY
B1	1995.11.13	ADVISORY

1" RED LETTERS ADHESIVE BACK

MAXIMUM DISTRIBUTED LOAD

XXX lb / XXX kg

EXAMPLE

PART #	LOAD
D2258-132	132 lb/60 kg
D2258-200	200 lb/91 kg
D2258-220	220 lb/100 kg
<i>DK</i> D2258-160	160 lb/73 kg

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 42011



210 MAIN W.,
HAWKESBURY, ONT. K6A 2H6
Tel.: 613 632-5449
Fax: 613 632-9491
www.studiolettrage.on.ca

INVOICE / FACTURE

No.: 11010
DATE: 09/18/2008
PAGE 1 of 1
Re: Quote No. 5789

VENDU À:
SOLD TO:

Dart Aerospace Ltd
1270 Aberdeen
Hawkesbury, Ontario K6A 1K7

LIVRÉ À:
SHIPPED TO:

Dart Aerospace Ltd
Hawkesbury, Ontario

ITEM ARTICLE	QTY QYÉ	UNIT UNITÉ	DESCRIPTION	GST TPS	PST TVP	UNIT PRICE PRIX UNITE	AMOUNT MONTANT
			D2258300P cut vinyl G - GST @ 5%; PST @ 8% GST PST Exempt: #6122-5207	G		7.50	75.00 3.75

GST/TPS: R122278690

Studio de Lettrage GST: #869034678RP001

TOTAL

78.75

PO7164

Sold By:

Merci! Thank You!



PRODUCT DATA BULLETIN

Product Data Bulletin: A5-O

Avery Graphics™ A5 Opaque

5-year INTERMEDIATE calendered vinyl film

Dated: 10/3/02

Description:

Avery Graphics™ A5 Opaque intermediate films are flexible, high-gloss calendered vinyls designed for use on computer sign cutting equipment. This construction provides excellent cutting, weeding and transferring characteristics for signage applications.

Application information can be found in the Avery Graphics Application Guide.

For surface preparation, converting and printing, and application and removal instructions, please refer to the Avery Graphics Instructional Bulletin.

Construction:

- Face Film: 3.2 mils opaque medium gloss intermediate calendered vinyl film
- Adhesive: 1.0 mil clear acrylic permanent solvent pressure-sensitive adhesive
- Liner: 78# bleached white kraft

Physical Properties:

The following information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. They are given without guarantee and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of this material for his/her specific purpose. (Data represents averages and is not intended for use as a specification).

- Outdoor durability: 5 years when properly processed and applied (vertical exposure, unprinted film)**
- Application surface contours: Flat and simple curves
- Minimum surface and air application temperature: +50° F (10° C)
- Service Temperature Range: -40° F to +180° F (-40° C to 82° C) (Reasonable range of temperatures which would be expected under normal environmental time and temperature conditions)
- Typical Chemical Resistance: Resistant to most mild acids, alkalis and salt solutions. See instructional bulletin for recommendations on cleaning.
- Shelf Life: One year when stored at the following temperatures and humidity conditions: 68°-77° F (20° - 25° C) and 50±5% R. H.
- Typical Adhesion Values: **180° Peels**

Substrate	24 hrs	1 week
Stainless Steel	4.4 lbs/in	5.1 lbs/in
Glass	4.7 lbs/in	5.3 lbs/in

NOTE: Tested per ASTMD 1000. Always pre-test your specific substrate prior to actual application.

- Reflectivity: NA
- Typical Gloss*: 70 at 60°

Avery Graphics™ A5 Opaque page 1 of 2

AnswerLine: 800-443-9380

Signage.averygraphics.com